

# **Stress Annealing in BGA by Microwave Techniques Application**

Nasser K Budraa<sup>\*</sup>, Elizabeth Drexler<sup>\*\*</sup>

<sup>\*</sup>Jet Propulsion Laboratory, California Institute of Technology, Pasadena, California

<sup>\*\*</sup>National Institute of Standards, Boulder, Colorado

*The improvement on the reliability of Commercially off The Shelf Electronics (COTS) suitable for space environment is a necessary and an ongoing effort with a great deal of importance for NASA and agencies that use electronics in harsh environments.*

*The stress that the electronics endure during their lifetime in space leads to failures that may shorten the objectives of missions. This study was performed to evaluate microwave-based techniques for reducing stress in ball grid arrays (BGA) electronics over a wide temperature range. The technique used in this study is based on the selective heating properties of microwaves. This non-conductive volumetric heating allows the annealing of stress by heating locally the more susceptible materials selectively. This technique has been used in a single cavity mode that affects the substrate by energy concentration within the high Q-value of the processing cavity. The stress was evaluated by Moiré pattern analysis. The Moiré evaluation was applied to microwave processed and pristine samples in the temperature from  $-50$  to  $150$  °C.*

*The strain pattern shows a reduction in the stress over the whole substrate over the temperature measured. The strain measurement indicates a reduction of the stress on some of the bumps within the BGA depending on location and temperature.*